

## PREMIUM T-SHIRT TRANSFERS

Printworks Premium T-Shirt Transfers make your personalized photos and graphics noticeable on any color fabric. Create exciting t-shirts, sweatshirts, totebags, mousepads and more that will really let you stand out. Transfers are fun and easy to use, work with any inkjet printer and produce colors that stay vibrant wash after wash.

### INSTRUCTIONS

For best results, read and follow all instructions before proceeding.



**IMPORTANT: DO NOT USE THIS TRANSFER PAPER WITH A LASER PRINTER! USING TRANSFER PAPER WITH A LASER PRINTER WILL RESULT IN PERMANENT DAMAGE TO THE PRINTER.**

**Adult supervision is recommended for children; use in a well-ventilated area.**

#### 1. SUPPLIES YOU NEED TO GET STARTED:

- Printworks® Premium T-Shirt Transfers
- Any color Inkjet Printer
- Pre-washed cotton or cotton/poly blend fabric in any color
- Pillow Case
- Ironing Surface: Use hard non-porous surface. We recommend Formica, **DON'T USE IRONING BOARD.**
- Household Iron
- Transfer Paper (Included)

#### 2. PREPARING YOUR FABRIC FOR TRANSFER

Step 1: All fabric must be **prewashed prior to applying** Printworks Premium T-Shirt Transfers. Prewashing removes any starch or sizing applied by the garment or fabric manufacturer before shipping. Be sure your fabric is a cotton or poly blend. Any color fabric or canvas can be used.

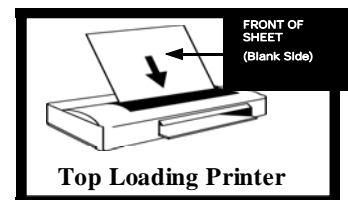
Step 2: Wash in cold water with regular detergent. **Do not add bleach or fabric softener to the wash.**

Step 3: Dry on normal setting. **Do not add fabric softener sheets.**

#### 3. DESIGN IMAGE USING ANY CREATIVE DESIGN PHOTO SOFTWARE PROGRAM

#### 4. PRINTING YOUR PREMIUM PHOTO TRANSFER

- The unprinted (vs. printed side ) surface is the imaging side of the paper.
- Print design on the paper standard orientation (**not as mirror image**).
- Check printer settings; single-sheet feeding is recommended.
- Test Print: We recommend test printing the image on a plain piece of paper to confirm correct size and location of the image. Please note image quality will not be as good when printed on plain paper.
- Load media: Load a single transfer into your printer according to your printer type. (Refer to diagrams) Print image on the white side of the transfer.
- Allow print to dry for at least 30 minutes before proceeding to the "Transfer" step.



## 5. PRINTER SETTINGS

- Make sure to select proper media setting (t-shirt transfer, photo quality inkjet paper, or 360dpi) from print menu; check your printer manual for additional printing instructions.
- When printing dark/black images with Epson printers, use 360dpi print mode, and wait at least 24 hours before washing garment.
- Not recommended for HP DeskJet 1200C or 1600C models as they apply heat.



### 1. Cut



### 2. Peel

## Ironing Times

Sheet Size	Light Iron Pressure	Firm Iron Pressure
1/8 page	30 sec.	-
1/4 page	30 sec.	30 sec.
1/2 page	1 min.	1 min.
full page	1 1/2 min.	1 1/2 min.

### 3a. Iron



### 3b. Place + Iron



### 4. Peel + Wear

## 6. TRANSFERRING YOUR IMAGE WITH AN IRON

**Adult supervision is recommended for children; use in a well-ventilated area.**

### 1. Cut Out Design

- Do not leave a margin around edge of design. Any margin will show up white on your fabric.
- Use an image with rounded edges to avoid corner lift after washing.

### 2. Preparing your Transfer

- Peel off grid backing paper. Easiest when slightly torn in one place and gently peeled off.
- Heat iron (without steam) to maximum cotton setting. If iron has steam nozzles, use area without nozzles for even heat transfer.
- Fabric should be 100% cotton or cotton/poly blend; iron first if necessary to ensure flatness. (Let fabric cool before applying transfer image).
- Lay fabric on hard, smooth surface.
- Place transfer paper with design facing upwards in desired position on fabric.
- Cover image with enclosed overlay paper (which can be used a couple times).

### 3. Ironing/Transferring Image

- See left table for the ironing times; make sure to keep iron constantly moving.
- First apply hot, dry iron at light pressure to fix image in position. Then iron at firm pressure in straight, non-stop motion top-to-bottom, side-by-side.

### 4. Peel & Wear

- Allow fabric to cool completely; smoothly and evenly peel away overlay paper.
- Touch up portions of image by covering with overlay paper; iron over areas again.
- Allow fabric to cool completely, then carefully peel away overlay paper.

## 7. HANDLING & CARING FOR YOUR TRANSFER

- Wait at least 24 hours before washing.
- Fabrics may then be machine washed (inside out, with other like colored items) in cold water. Remove garment as soon as wash cycle is complete!
- Lay Flat to dry. It is **not recommended to place items in dryer.**
- Keep unused transfers in closed package between uses; store in a cool, dry place.
- **After repeated washings, image may begin to diminish; simply re-iron with overlay paper (do not iron directly on image) to bring image back to life.**



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