

## Dark T-Shirt Transfers Use & Care Instructions

Printworks Dark T-Shirt Transfers were designed with a new fade-resisting transfer formula and cool-peel technology that makes printing, handling and washing them easy, giving you great results. Create personalized shirts, bags, hats and sports apparel for your friends, family or next special event. Printworks Dark T-Shirt Transfers are to be used on colored cotton or cotton/poly blend fabric.

*For best results, read all instructions before proceeding!*



**DO NOT USE THIS TRANSFER PAPER WITH A LASER PRINTER!** Using transfer paper with a laser printer will result in permanent damage to the printer.

### What you need

- Inkjet printer
- Pre-washed, colored cotton or cotton/poly blend fabric
- Pillowcase (this will be placed between your fabric and ironing surface)
- Household iron
- Ironing surface (must be smooth, hard and non-porous. Do not use an ironing board.)

### Preparing your fabric for transfer

All fabric must be washed prior to applying the Printworks Dark T-Shirt Transfer. Washing removes any starch or sizing applied to the garment or fabric by the manufacturer. Refer to the label to be sure your fabric is cotton or a cotton/poly blend.

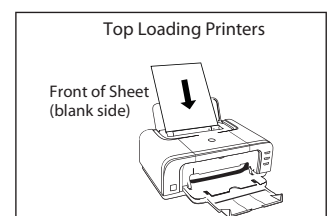
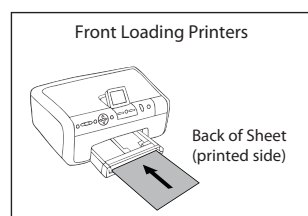
1. Wash the fabric in cold water. **Do not add bleach or fabric softener when pre-washing fabric.**
2. Dry on normal setting. **Do not add fabric softener sheets.**
3. Iron your fabric, if necessary, to remove any wrinkles. Allow fabric to cool before applying transfer.

### Designing your transfer

You may use any computer software program that manipulates then prints images. The most commonly used are Microsoft® Word and PowerPoint or Adobe® Photoshop®.

### Printing your transfer

1. Test Print: We recommend FIRST printing your image on a plain piece of paper to ensure desired size and image location. (Note: You may do this in fast or draft mode to conserve ink.) Unlike the Printworks White T-Shirt Transfers, do NOT print the image as a reverse or mirror image.
2. Print on the blank side of the transfer following the recommended printer settings. Load the transfer paper into your printer according to your printer type. Refer to the diagrams to the right.

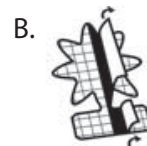


## Printer settings

Inkjet Printer Series	Media Type	Print Quality	Other
Hewlett Packard 600, 700, 800, 900, 1000, 1200 & 2000 Series	Premium Inkjet Paper	Normal	
Hewlett Packard Photosmart P1000, P1100, P1200, P1300, D7000 & 8000 Series	HP Iron-on T-Shirt Transfer	Normal	
Hewlett Packard Deskjet 6900 Series	Other Inkjet Paper	Normal	
Canon BJC 2000, 4000, 5000, 6000 & 8000 Series	T-Shirt Transfer	Standard	
Canon Pixma iP 2000 Series	Other Photo Paper	Standard	
Canon Pixma iP 6000D Series	Other Photo Paper	High	
EPSON 400, 600, 700, 800 & 900 Series	360 DPI Ink Jet Paper	Normal/360 DPI	
EPSON Stylus Photo 700, 800, 900, 1200 & 2200 Series	360 DPI Ink Jet Paper	Normal/360 DPI	Uncheck high speed printing
EPSON Stylus Photo R380	Plain Paper/Bright White	Photo	Uncheck high speed printing
EPSON Stylus Photo R200	Photo Quality Inkjet Paper	Best Photo	Uncheck high speed printing
Lexmark 5000, 7000 & Z Series	Iron-On	Normal	
Lexmark x3550 Series	Iron-On	Photo	Under Page Layout change mirror to normal
Kodak 5300 & ESP 5	N/A	Best	

### Transferring your image with an iron (Adult supervision is always recommended for children)

- Heat iron to maximum cotton setting. Do not use steam setting. If iron has steam nozzle, use area on iron without nozzle for even heat.
- Cut out design: Trim your image as close to the edge of your printed design as possible. (See Figure A.) Any border will be white on your fabric.
- Place wrinkle-free pillowcase on a hard, smooth, non-porous ironing surface. Do not use a glass surface or an ironing board. Lay fabric on top of the pillowcase and smooth it with your hands to ensure the transfer area is wrinkle free.
- Peel away grid backing paper. If you have trouble getting the backing removal started, gently score the backing with a blade being careful not to cut the transfer layer. Bend the transfer along the score to expose the transfer. (See Figure B.)
- Carefully place printed transfer on fabric with design/image facing upwards in desired position.
- Completely cover transfer with enclosed overlay paper. (Note: Do not discard overlay paper. It may be used more than once.)
- Refer to the table (See Figure C.) to determine the correct ironing time. Iron transfer with firm pressure (we recommend using both hands) in a straight, non-stop motion top-to-bottom and side-to-side. Keep iron moving at all times to prevent scorching. Stop ironing if the transfer begins to yellow. Make one final pass with the iron around the transfer's edges to ensure adhesion. (See Figure D.)
- Allow fabric to cool completely. Smoothly and evenly peel away overlay paper. (See Figure E.) If any of the image appears that it did not adhere completely, it may be corrected by covering it with the overlay paper and ironing over the area in question again.



C. 

Sheet Size	Time
1/4 Page	1 Min.
1/2 Page	2 Min.
Full Page	3 Min.



### Care and handling

- Wait at least 24 hours before washing or wearing your garment.
- To prolong the vibrancy of the transfer, wash garment inside out in cold water. Do not use bleach. Remove garment as soon as the wash cycle is complete. Lay flat to dry. It is not recommended to place item in dryer.
- If ironing fabric is desired, do not iron directly on the transfer.

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